

PLASMET

Plasmet Z-GALV

Product reference: 5/28

Page 1 of 2

Product title: Plasmet Z-GALV

Valid from: 21st December 2009

Last reviewed: May 2018

Type

A surface tolerant two-pack epoxy coating compound incorporating a rust inhibitor and passivator, with good adhesive properties to galvanised surfaces.

Suggested use

Plasmet Z-Galv is manufactured to give good corrosion protection on rusted metals with minimum surface preparation, it may also be applied to UHP water-blasted or grit-blasted surfaces as an inhibitive coating or primer. Z-Galv can be used entirely on its own, in single or multiple coats or can be overcoated with other Plasmet coatings to give a smoother, more easily cleaned and chemically resistant surface. Plasmet Z-Galv is tough, durable and tolerant of vehicular traffic. It can be used for protection in both atmospheric and immersed conditions. In atmospheric conditions Z-Galv may be used under decorative finishes such as polyurethane or enamel. Plasmet Z-Galv is particularly effective on fresh and weathered galvanised surfaces.

Limitations

Not suitable for coating aluminium or its alloys. Also not suitable for immersion in strong acidic or alkaline environments unless overcoated.

Health & Safety

WARNING: When using this product safety precautions should be observed. Avoid contact with skin or eyes, do not ingest. Protective clothing and goggles should be worn. Ensure good ventilation and wear a vapour mask suitable for hydrocarbon vapours. When using in confined spaces an air fed mask should be worn. Read safety data sheet before use.

Surface preparation

Remove oil, grease and any other surface contaminants utilising a suitable solvent, detergent cleaner or emulsifier. Z-Galv will tolerate damp surfaces but excess moisture must

be removed, dry is best. Most existing firmly bonded coatings can be tolerated and overcoated by Plasmet Z-Galv.

Application equipment

Brush and roller, or airless spray equipment using a 45:1 ratio or greater pump and gun fitted with a 19 to 25 thou tip of reversible type.

Mixing ratio / mixing

Approximately 2.9:1 base to activator by volume; 7:1 base to activator by weight. Remove lids from both components A-Activator and B-Base and pour all of component 'A' into component 'B' and mix thoroughly. Ensure that no unmixed material remains, the material is now ready for use and should be applied as soon as possible. After mixing, the material remains usable for a limited period dependent upon temperature, after which time application becomes difficult. A small amount of Plasmet Z-Galv thinner floated on top of the material will aid brush application in hot climates.

Pot life

At 20°C, 1.5 hours for brush/roller application or 50 minutes for spray application.

Application

Plasmet Z-Galv should be applied thin enough to avoid runs or sags in the coating at a wet film thickness of approximately 250 microns (100 to 150 microns dft). Z-Galv should not be applied to surfaces at temperatures below 4°C. This material will tolerate high humidity conditions during application but the surface temperature should be at least 3°C above dew point.

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Page 2 of 2

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Thinners

A blended thinner may be obtained from Corrocoat where thinning is necessary and may be used to thin Z-Galv to a maximum of 10%.

Packaging

1 litre, 5 litre and 10 litre composites.

Storage life

2 years minimum in unopened tins, stored at 5°C-40°C.

Colour availability

Grey, black, oxide red, dark green.

Recommended DFT

Dependent on service duty, but generally one coat at 150 microns in light atmospheric duty; two coats at 150 microns in aggressive atmospheric or immersed conditions. Edge and stripe coating will be required with either single or double coats. Z-Galv may be used at 120 microns as a primer for other topcoats and paints.

Volume solids

57.5 % by volume.

Practical spreading rate

3.2 m²/litre at 150 micron dft

Note: This information is given in good faith but may increase dependent upon environmental conditions, the geometry and nature of work undertaken and the skill and care of application. Corrocoat accept no responsibility for any deviation from this value.

Density

Base and activator mixed 1.9 g/cm³

Flash point

17°C

Activator type

Polyamide (Plasmet Z-Galv Activator).

Mixing ratio

2.9 Base : 1.0 Activator by volume

Abrasion resistance

Good.

Chemical resistance

Good.

Temperature resistance

Approximately 60°C immersed; up to 95°C immersed when over-coated with a suitable top coat.
130°C non-immersed.

Dry / cure time

Cure time will vary dependent upon temperature but will be approximately 30 hours at 4°C; 18 hours at 20°C, 10 hours at 30°C.

Overcoating

Minimum: As dry/cure time above

Maximum: 7 days

Cleaning solvent

Xylene, Toluene or Methyl Ethyl Ketone

All values are approximate. Information regarding application of the product is available in the Corrocoat manual. Should further information be required, please consult Corrocoat Technical Services. Physical data is based on the product being in good condition before polymerisation, correctly catalysed and full cure being attained.

Revised 10/2010

Reviewed 02/2014 (No changes)

Reviewed 05/2016 (No changes)

Revised 05/2018